

TEST REPORT

Date

08/21/02

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SUMMARY OF AVERAGE TEST RESULTS

<u>PROPERTIES</u>	ASTM <u>METHOD</u>	<u>DIRECTION</u>	TEST <u>SURFACE</u>	RICHLITE	<u>UNITS</u>
C.O.L.T.E.	E 831-00	X	edge	5.0	x10 ⁻⁶ in/in/°F
C.O.L.T.E.	E 831-00	Y	edge	11.4	x10 ⁻⁶ in/in/°F
C.O.L.T.E.	E 831-00	Z	face	46.3	x10 ⁻⁶ in/in/°F
Shore D hardness	D 2240-00	Z	face	90	
Shore D hardness	D 2240-00	X	edge	89	
Tensile strength	D 3039-00	X	face	21,700	Psi
Tensile strength	D 3039-00	Y	face	14,600	Psi
Tensile modulus	D 3039-00	X	face	1.84	Msi
Tensile modulus	D 3039-00	Y	face	1.19	Msi

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T 36994 W.O. No.

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PROPERTIES	ASTM <u>METHOD</u>	<u>DIRECTION</u>	TEST <u>SURFACE</u>	RICHLITE	<u>UNITS</u>
Flexural strength	D 6272-00	X	edge	22,900	Psi
Flexural strength	D 6272-00	Y	edge	18,900	Psi
Flexural strength	D 6272-00	X	face	23,100	Psi
Flexural strength	D 6272-00	Y	face	18,900	Psi
Flexural modulus	D 6272-00	X	edge	1.86	Msi
Flexural modulus	D 6272-00	Y	edge	1.16	Msi
Flexural modulus	D 6272-00	X	face	1.76	Msi
Flexural modulus	D 6272-00	Y	face	1.13	Msi

Notes

- 1. Only the linear region of the thermal mechanical analysis thermogram was used to calculate coefficient of thermal analysis.
- 2. See the enclosed data for individual results and test parameters.
- 3. No acceptance/rejection criteria were submitted for the above results.

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